PROGRAM SUBMITTAL

뤛 쇳ew Prog	ram	□ Revision	to Program	
Model No.	□ 67	□ 97 🛣 41C		
Program Tit	e PLAN	ING' Blo'A'T' Plo	WER PREDIK	riioni,
No. of Steps	1/Lines 3 2 6	Category No. 19	21	
Category No	ا مربيا جري	STABILLIFY		
Abstract —	50 Word Maximum	This program pred	cts horsepower	(EHP) requirements
for pla	aning craft	t over a selected	range of speeds	and LCG locations.
It 😩 e	essentially	automates the "Sa	avitsky short fo	orm" procedure.
Other o	output of i	nterest during pro	eliminary design	ı includes trim angle,
bare h	ull and appe	ended resistance a	and a factor to	predict porpoising.
				An. An action of the state of t
Necessary	Accessories: One	e memory module, p	orinter	-
Name	Edmund Glowa	acki		
		Engineering Corpo	cation	
	4163 Oxford			
City	Jacksonville	State/Co	untry <u>Florida</u> z	ip Code 32210
Phone Num	nber (904) <u>384</u> -	-2209	***************************************	
If my progr	am is accepted, my	bonus choice is:		na ana ana ana ana ana ana ana ana ana
	□ FOU	R PROGRAMS OR E	CREDIT FOR FOUR PRO	GRAMS"
	* No parti	ial credit will be given. Select	all four programs at the sa	me time.
Submittal (Checklist: Plea	se use the checklist below to	insure submittel of all pro	per program documentation.
🛭 Program	Submittal	Program Description II	Program Listing(i) Registers, Status
🕅 Program	Description I	☑ User Instructions	⊠ Magnetic Card(s)	⊠ Keyboard, Card Labeling (optional)

ACKNOWLEDGMENT AND AGREEMENT

the best of my knowledge, I have the right to contribute this program meterial without breaching any obtgetton concerning nondeclosure of proprietary or confidential information of other persons or janizations. I am contributing this program meterial on a nonconfidential nonobligatory basis to Hewlett-Packard Company ("HP") for inclusion in its program library, and I agree that HP may use, duplicate, modify, publish, and sell the program material, and authorize others to do so without objects or liability of any kind. HP may publish my name and address, as the contributor, to facilitate user inquiries pertaining to this program meterial.

Signature

Date /D = 2.7 4.8

PROGRAM DESCRIPTION I

Page 1 of 18

Program Title PLANING BOAT POWER PREDICTION
Contributor's Name Edmund Glowacki
Address c/o Bold Craft Engineering Corp., 4163 Oxford Ave.
City Jacksonville State/Country Florida Zip Code 32210
Program Description, Equations, Variables This program predicts effective horsepower (EHP)
requirements for planing craft over a selected range of speeds and
longitudinal center of gravity (LCG) locations. It essentially automates
the "Savitsky short form" procedure (Ref.1) where all forces of
propulsion, lift, drag and weight are assumed to act through the vessel's
center of gravity. This provides an excellent tool for preliminary
design, when variables such as propeller shaft angle and position are
not yet decided.
The program prompts for all inputs:
"CHINE BEAM=" Bpx = maximum chine beam (feet)
"BOAT WEIGHT=" \triangle = displacement (pounds)
"WATER DENS.=" (= water density at desired temperature (see page 10)
(continued on next page)
Necessary Accessories One memory module, printer
Operating Limits and Warnings A zero (0.00) input for speed and/or LCG increment
will cause the program to calculate the same condition over and over
again.
Reference(s) (1) Savitsky, Daniel, "Hydrodynamic Design of Planing Hulls",
Marine Techonology (MT), The Society of Naval Architects and Marine
Engineers (SNAME), New York, Oct. 1964; (2) Blount, D.L., and Fox, D.L., "Small Craft Power Prediction", MT, SNAME, NY, Jan. 1976

This program has been verified only with respect to the numerical example given in Program Description II. User accepts and uses this program material AT HIS OWN RISK, in reliance solely upon his own inspection of the program material and without reliance upon any representation or description concerning the program material.

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Input Prompts cont'd

"DEADRISE=" β =deadrise angle at midchine length (degrees)

"KIN. VISC.=" ν = kinematic viscosity of water at desired

temperature(ft²/sec) (see page 11)

"LOW SPEED=" \(\sum_{\text{NT}}^{\text{LO}} = \text{slow end of desired speed range (knots)}\)

"HIGH SPEED=" $V_{KT}^{H,t}$ = fast end of desired speed range (knots)

"SPEED STEPS=" KT = desired increments through speed range (knots)

"AFTMOST LCG=" aftmost end of LCG range (feet from transom)

"FWDMOST LCG=" forward end of LCG range (feet from transom)

"LCG STEPS=" desired increments through LCG range (feet)

These quantities are calculated within the program but do not appear as printed output:

 $V = \text{boat velocity } (ft)_{\text{Sec}} = V_{\text{KT}} \times 1.689$

 $C_v = \text{speed coefficient} = \frac{\sqrt{9} B_{px}}{\sqrt{2}} \qquad (9 = 32.15) (\text{Ref.1})$

 $C_{L\beta}$ =lift coefficient for a surface with deadrise (Ref.1)

$$= \frac{\Delta}{2} \sqrt{2} B_{Px}^2$$

 C_{lo} = lift coefficient for a surface with no deadrise (Ref.1)

$$V_{m} = \text{ mean velocity of water over planing surface with deadrise}$$

$$= \sqrt{\left\{ 1 - \frac{0.012\sqrt{\lambda} - 0.0065 \beta(0.012\sqrt{\lambda} \tau^{1.1})^{0.6}}{\lambda \cos \beta} \right\}^{1/2}}$$
(Ref.1)

 $R = Reynolds number = \sqrt{\lambda} B_{PVV}$ (Ref.2)

 $C_{\mathbf{r}}$ = Schoenherr turbulent friction coefficient (ATTC line)

$$= \left\{ \frac{o \cdot 242}{\log_{10}(R_{e}C_{f})} \right\}$$
 (Ref.2)

Printed output for each desired combination of LCG and speed includes several "by-products" of the EHP calculation which are of interest to the boat designer:

"**LCG= **" indicates LCG location (feet from transom)

"KT=" $V_{\kappa\tau}$ = boat speed (knots)

= mean wetted length-beam ratio (Ref.1)

 $= \frac{LCG}{B_{px}} \quad 0.75 \left\{ \frac{1}{5.21(\frac{Cv}{\lambda})^2 + 2.39} \right\}$ porpoising coefficient = $\sqrt{\frac{Cv}{\lambda}}$

(Ref.1)

(to be used with graph on page 9)

"T=" τ = trim angle, average of centerline and chine (degrees) (Ref.1)

 $= C_{Lo} \left\{ 0.012\sqrt{\lambda} + \frac{0.0055}{C_{\nu}^{3}} \right\}^{1/L}$

"RBH=" bare hull resistance (pounds) (Ref.1)

 $= \Delta \tan \gamma + \frac{\rho V_m^2 \lambda B_{PX} (C_f + 0.0004)}{2 \cos \beta \cos \gamma}$

"FV=" | volume Fride number = Y | volume | Fride number = Y | volume | volu

"APDRAG=" estimated appendage drag (pounds) (Ref.2)

= RBH $(0.005 F_*^2 + 0.05)$

"RTOT=" total drag (pounds) = RBH + APDRAG

"EHP=" effective horsepower = $\frac{RTOT \cdot V}{550}$ (Ref.1)

Of special interest of the terms listed above are c_{to} , c_{t} \notin λ . Notice that each of these terms appear on both sides of the equal sign in their respective equations. This feature precludes the use of simple algebra to solve the equations. A successive substitution routine was employed to obtain solutions. Levels of accuracy selected are to one more significant figure than is readily obtainable from design curves in the references, i.e. $C_{Lo} \stackrel{!}{=} E-4$, $C_{f} \stackrel{!}{=} E-6 \notin \lambda \stackrel{!}{=} E-4$ (lines 153,232 and 108 respectively, in the program listing). These limits can be changed to suit the operator. Each additional significant figure of accuracy

The American Towing Tank Conference (ATTC) standard roughness allowance of 0.0004 is added to $C_{\mathfrak{p}}$, the Schoenherr friction coefficient. This identified in the program listing (line 248) and can be adjusted at the discression of the operator.

Advantages of the program over manual computation include increased speed and accuracy. This designer found it takes three to five minutes to manually produce one EHP calculation using the design charts in the references. Program running time is approximately one minute for each calculation. Perhaps the greatest advantage of the program lies in its ability to provide results/over a user defined range of speeds and LCGs without the need for operator attendance once the initial input prompting is completed.

Other variables are held constant. These are quantities which are first chosen based on the designer's experience. One or more of these variables may be modified after the results of each program run is analyzed. After a rough hull layout is established, quantities such as chine beam and deadrise are fixed. Trim, porpoising or powering predictions may suggest changes. Boat weight is also relatively fixed for a given load condition, as structural and machinery weights are estimated from principal dimensions and performance requirements. Kinematic viscosity and density are fixed as properties of the water temperature and type, i.e. salt or fresh.

The variable over which the designer still has control at this stage of modeling is the LCG location. Major weight items, particularily tanks and engines can be shifted to affect LCG. We are interested in how LCG movement will affect boat performance.

The ability to vary speed over a desired range allows output to be plotted in a familiar format, e.g. speed vs power, speed vs trim, etc.

Note here that if only one speed and/or LCG is desired the initial speed or LCG can simply be reinserted for the upper limit of the range and for the non-zero increment by pushing [R/S] when those prompts are displayed. If a zero (0.00) increment is inserted the program will loop infinitely, repeating the same condition over and over.

The program predicts effective horsepower (EHP). This is the towline power actually required to propell the boat without regard for losses in efficiency due to gear boxes, hull-propeller interaction, bearings, etc. The efficiencies of these and other elements are grouped together in what is called the propulsive coefficient \mathcal{N}_{p} . For planing craft \mathcal{N}_{p} varies from 0.50 to 0.55 (Ref.2). The amount of horsepower that must be installed (in terms of what manufactorers call the rated SHP of their engines) is obtained from the relationship SHP = $\frac{\text{EHP}}{\mathcal{N}_{p}}$. The conservative use of 0.50 for \mathcal{N}_{p} results in the requirement that generally twice the EHP be installed in order to achieve predicted performance.

This program is not intended to turn the man on the street into a planing boat designer. Rather, it provides the naval architect with fast, accurate predictions to help with engine selection and general arrangements during the early stages of design.

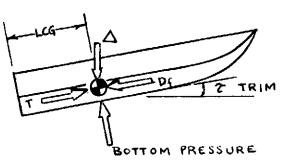
(CONTINUATION PAGE)

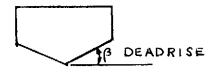
T WEIGHT= 50,000.00 ER DENS.= 1.99				
DRISE= 16.00		PRINT	OUT FROM	SAMPLE PROBLEM
. VISC.= 1.09E-5	***************************************			
SPEED= 15.00				
H SPEED= 30.00				
ED STEPS= 5.00				
MOST LCG= 18.00				
MOST LCG= 20.00	***************************************			
STEPS= 1.00				
. 100 10 00 as	_		-	
* LCG= 18.00 **	nen	** LCG= 19.00 **		** LCG= 20.00 **
<u>15.89</u>	******	KT= 15.80	·····	KT= 15.00
= 2.76		LAM= 3.01	g r respon	LAM= 3.25
P= 0.4 3	******	PORP= 0.43	wh	PORP= 0.43
5.24	_	T= 4.50	,	T= 3.89
= 5,522.	********	RBH= 4,946.		RBH= 4,489.
: 1.47		FV= 1.47		FV= 1.47
RAG= 336.		APDRAG= 301.	PA-6	APDRAG= 273.
T= 5,857.	-	RTOT= 5,247.		RTOT= 4,762.
)= <u>279</u> .	 ;	EHP= 242.	****	EHP= 219.
			unders.	WT. 00 00
= 20.08	******	KT= 20.08	Access	KT= 20.00
1= 2.29	******	LAM= 2.50		LAM= 2.72
RP= 0.32 \		PORP= 0.32	****	PORP= 8.32
5.95	modern	T= 5.26		T= 4.64
H= 6,562.		RBH= 6,970.	******	RBH= 5.647.
= 1.96	******	FV= 1.96	****	FY= 1.96
DRAG= 454.	***************************************	APDRAG= 420.		APDRAG= 391.
OT= 7.017.	-	RTOT= 6,491.		RTOT= 6.038.
P= 431.		EHP= 399.	••••	EHP= 371.
AM 00	14/1		-	W# 85 50
= 25.00		KT= 25.00	_	KT= 25.00
M= 2.03	p.mager 41	LAM= 2.20	-	LAM= 2.37
RP= 0.26		PORP= 0.26		PORP= 0.26
5.61 .		T= 5.15	disele-	T= 4.71
H= 6,756.	·	RBH= 6,493.	_	RBH= 6,257.
!= 2,45 	best-rea	FV= 2.45	•	FV= 2.45
PDRAG= 541.	7	APDRAG= 520.		APBRAG= 501.
rot= 7,297.	77N.W	RTOT= 7.013.	_	RTOT= 6,758.
IP= 560.		EHP= 538.		EHP= 519.
	Alaska.			WT- 70 60
[= 30.00		KT= 30.00		KT= 30.00
AM= 1.90	panega,	LAM= 2.04		LAM= 2.19
DRP= 0.22	*****	PORP= 0.22	# <u>-</u> -	PORP= 0.22
= 4.87	**************************************	T= 4.57	<u>-</u>	T= 4.28
BH= 6,726.	_	RBH= 6,631.	···	RBH= 6.551.
V= 2.94		FV= 2.94		FV= 2.94
PDRAG= 628.		APDRAG= 619.		APDRAG= 611.
TOT= 7,354.		RTOT= 7,249.		RTOT= 7,163.
HP= 678.	Arm.	EHP= 668.		EHP= 660.

Sample Problem (Sketch if Desired)

Determine engine horsepower required \ and optimum LCG (between 18' and 20' fwd of the transom) for a 50' triple screw boat:

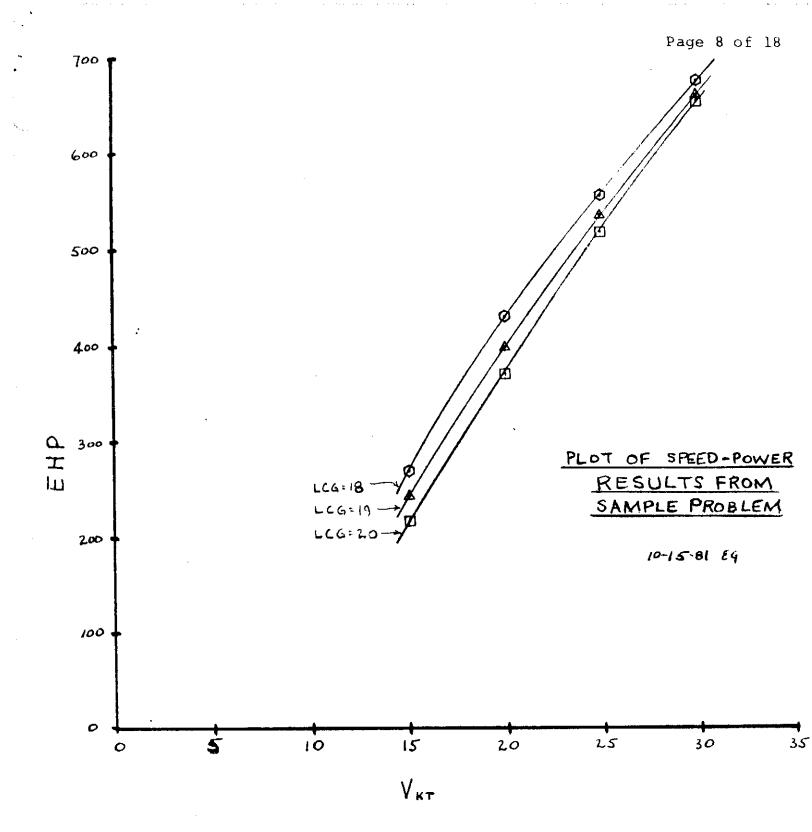
 $\Delta = 50000 \#$ $\beta = 16^{\circ}$ $B_{r_{N}} = 14.5^{\circ}$ assume seawater @ 70° F
top speed = 30 kt

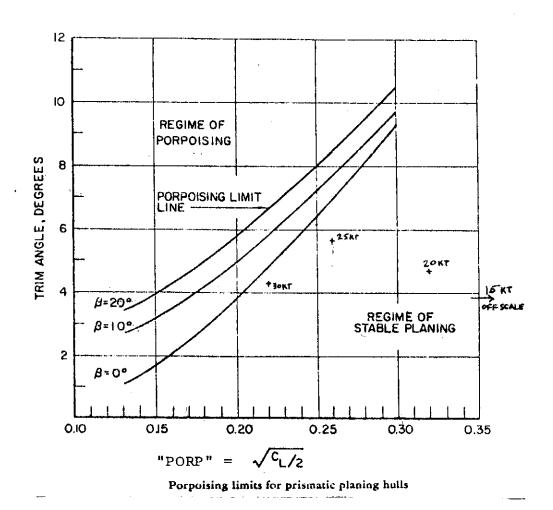




SOLUTION:

Input	Function	Display	Comments
	(USER)		set USER mode
	[XEO] SIZE 022		establish ROO through R2l
	read program c	ards, 1-7	"PRPP" ready in [LN]
	(I.N)	CHINE BEAM =	$B_{ex} = 14.5'$
14.5	[R/S]	BOAT WEIGHT =	Δ = 50000#
50000	IR/S)	WATER DENS.=	e = 1.9876 (page 10)
1.9876	r/s	DEADRISE =	$\beta = 16^{\circ}$
16	[R/S]	KIN. VISC.	$\nu = 1.088 \times 10^{-5} (\text{Page 11})$
1.088EEX 5 [CHS		LOW SPEED =	use 15 kt
15	[R/S]	HIGH SPEED =	30 kt
30	[R/S]	SPEED STEPS =	use 5 kt increments
5	[R/S]	AFTMOST LCG =	18' fwd of transom
18	[R/S]	FWDMOST LCG =	20' fwd of transom
20	[R/S]	LCG STEPS =	use l'increments
1	R/S		Program will run automatically
			thru 12 combinations of speed
			and LCG. Output is shown on
			page 7. Plots of EHP vs speed
			are prepared on page 8 to help select optimum LCG.
			help select optimum LCG.
			Optimum LCG location for
			minimum smooth water resistance
			is at 20' fwd of transom.
			$SHP = \frac{EHP}{Mp} = \frac{660}{0.5} = 1320 \text{ hp total}$
			1320 hp / three shafts implies
			each engine should provide
			440 hp.
			Running time for data input and 12 cases was 10 min, 20 sec
			and 12 cases was 10 min, 20 sec





(Reproduced from Ref.1 with permission of D. Savitsky)

- 1. Locate porpoising factor (PORP) on the lower axis.
- 2. Locate predicted trim angle (T) on the left side, vertical axis.
- 3. Interpolate appropriate "PORPOISING LIMIT LINE" for the characteristic deadrise angle (β) of the boat.
- 4. If the intersection of PORP and T lies below the limit line, the craft is stable.

Points for the sample problem (with LCG=20') are shown plotted. The sample craft appears stable through 30 knots.

Table of Density of Water

These values were adopted by the American Towing Tank Conference in 1942.

The fifth eignificant figures are doubtful.

Density of Fresh Water	Temperature degree F	Density of Sea Water	Density of Fresh Water	Temperature degree F	Density of Sea Water
lb x mec*/ft4	408.00	lb x sec2/ft4	lb x sec2/ft4		lb x sec2/ft4
1.9399	32	1.9947	1.9381	61	1.9901
1.9399	33	1.9946	1.9379	62	1.9898
1.9400	34	19946	1.9377	63	1.9895
1.9400	35	1.9945	1.9375	64	1.9893
1.9401	36	1,9944	1.9373	65	1.9890
1.9401	37	1.9943	1.9371	66	1.9888
1.9401	38	1,9942	1.9369	67	1.9885
1.9401	39	1.9941	1.9367	68	1.9882
1.9401	40	1.9940	1.9365	69	1.9879
1.9401	41	1.9939	1.9362	70	1.9876
1.9401	42	1.9937	1.9360	71	1.9873
1.9401	43	1.9936	1.9358	72	1.9870
1.9400	44	1.9934	1.9355	73	1.9867
1.9400	45	1.9933	1.9352	74	1.9864
1.9399	46	1.9931	1.9350	75	1.9861
1.9398	47	1.9930	1.9347	76	1.9858
1.9398	48	1.9928	1.9344	77	1.9854
1.9397	49	1.9926	1.9342	78	1.9851
1.9396	50	1.9924	1.9339	79	1.9848
1.9395	51	1.9923	1.9336	80	1.9844
1.9394	52	1,9921	1.9333	81	1.9841
1.9393	53	1.9919	1.9330	82	1.9837
1.9392	54	1.9917	1.9327	83	1.9834
1.9390	55	1.9914	1.9324	84	1.9830
1.9389	56	1.9912	1.9321	85	1.9827
1.9387	57	1.9910	1.9317	86	1.9823
1.9386	58	1.9908		•	
1.9384	59	1.9905			,,
1.9383	60	1.9903			, ,

Table of Kinematic Viscosity of Water

These values were adopted by the American Towing Tank Conference in 1942.

The fifth significant figures are doubtful.

		· · · · · · · · · · · · · · · · · · ·		(XIV)	
Kinematic Viscosity of Fresh Water V×10 ⁵ ft ² /zec	Temperature degree F	Kinematic Viscosity of Sea Water $ u_s \times 10^5 $ ft ² /sec	Kinematic Viscosity of Fresh Water y × 10° ft²/sec	Temperature degree F	Kinematic Viscosity of Sea Water V × 10 ⁵ ft ² /sec
1.9291	32		1.1937	61	1.2470
1.8922	33	١,	1.1769	62	1.2303
1.8565	34		1.1605	63	1.2139
1.8219	35		1.1444	64	1.1979
1.7883	36		1.1287	65	1.1822
1.7558	37		1.1133	66	1.1669
1.7242	38		1.0983	67	1.1519
1.6935	39		1.0836	68	1.1372
1 6638	40		1.0692	69	1.1229
1.6349	41	1.6846	1.0552	70	1.1088
1.6068	42	1.6568	1.0414	71	1.0951
1.5795	43	1.6298	1.0279	72	1.0816
1.5530	44	1.6035	1.0147	73	1.0684
1.5272	45	1.5780	1.0018	74	1.0554
1.5021	46	1.5531	0.98918	75	1.0427
1.4776	47	1.5289	0.97680	76	1.0303
1.4538	48	1.5053	0.96466	77	1,0181
1.4306	49	1.4823	0.95276	78	1.0062
1.4080	50	1.4599	0.94111	79	0.99447
1.3860	51	1.4381	0.92969	80	0.98299
1.3646	52	1.4168	0.91850	81	0.97172
1.3437	53	1.3961	0.90752	82	0.96067
1.3233	54	1.3758	0.89676	83	0.94982
1.3034	55	1.3561	0.88621	84	0.93917
1.2840	56	1.3368	0.87586	85	0.92873
1.2651	57	1.3180	0.86570	86	0.91847
1.2466	58	1.2996			
1.2285	59	1.2817			•
1.2109	60	1.2641			

USER INSTRUCTIONS

				SIZE: (HP-41C) 022
STEP	INSTRUCTIONS	INPUT	FUNCTION	DISPLAY
1.	set [USER] mode; read in program		"PBPP" [LN]	
2.	call PBPP		[LN]	CHINE BEAM =
3	input max. chine beam (ft.)	Bpx	[R/s]	BOAT WEIGHT=
4.	input vessel displacement (lb.)	Δ	[R/S]	WATER DENS.=
_5.	input water density (16 sec ft) input deadrise angle at	9	[R/S]	DEADRISE =
6.	midchine length (deg.)	β	[R/S]	KIN. VISC. =
7.	input kinematic viscosity (ft2/sec)	Ŋ	[R/S]	LOW SPEED =
8.	speed range (kt.) input fast end of desired	V _{KT} Lo	[R/S]	HIGH SPEED =
9.	speed range (kt.) Input positive, non-zero	V _{KT} H1	[R/S]	SPEED STEPS=
10.	speed increment desired input aftmost LCG desired	V _{KT} INCR.	[R/S]	AFTMOST LCG=
11.	(ft. from transom) input foreward-most LCG desired	LCGAFT	R/S]	FWDMOST LCG=
12.	(ft. from transom) input positive, non-zero	LCGFWD	[R/S]	LCG STEPS =
13.		LCG INCR.	[R/S]	
	For next run, repeat 2. thru 13.			
	If only one speed is desired, inpu	it for	"LOW SPEED="	and press
	[R/S] three times.			***************************************
	-similarly-			
	If only one LCG is desired, input	t for "	AFTMOST LCG="	and press
	[R/S] three times.		•	
			August to the Augustian Augustian and Augustian Augustia	
<u> </u>			AND THE RESERVE THE PROPERTY OF THE PROPERTY O	
	·			

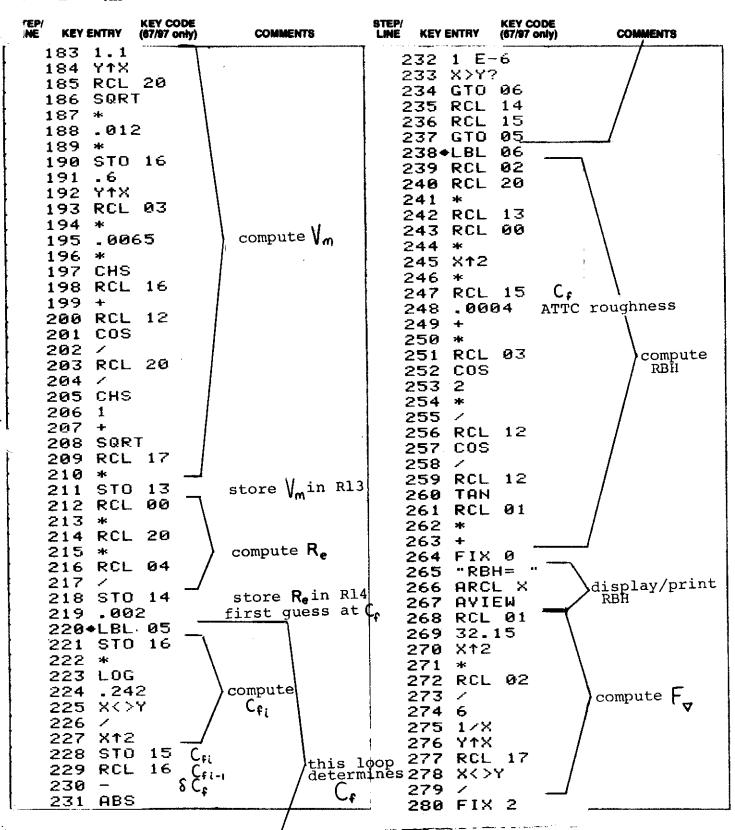
□ 67 □ 97 XX41C

STEP/	KEY ENTRY	KEY CODE (67/97 only)	COMMENTS	STEP/ KEY CODI	E y) COMMENTS
	······································			41 STO 06	store WHI IN RO6
1	01+LBL	"PBP		42 "F "	VAr
P	 	THE D		43 ARCL X	
_	02 "CH AM="	THE B		44 PRA 45 "SPEED S	
_	.80- .03 PROI	MPT		TEPS="	
1	04 STO		store B ,in R00	46 PROMPT	
	05 "H	••	PX	47 STO 07	store speed incr.
	06 ARC	L X	·	48 " - "	in R07
	07 PRA			49 ARCL X	
_		AT WE		50 PRA	
I	GHT="	MDT		51 "AFTMOST	
•	09 PRO		store Δ in R01	LCG="	
	10 STO		Stole 77 III Kor	52 PROMPT 53 STO 08	Thoma ICC
	12 ARC			54 "F "	store LCG AFT in R08
	13 PRA	_ ,,		55 ARCL X	
1		TER D	•	56 PRA	ł
E	NS.="	·	:	57 "FWDMOST	
1	15 PRO	MPT		LCG="	
}	16 STO	02	store ? in R02	58 PROMPT	
1				59 STO 09	store LCG was
	18 ARC			60 "F "	In Ros
	19 PRA	ADRIS		61 ARCL X 62 PRA	r. L
_	20 "DE ="	нлкт≎		63 "LCG STE	
1	 21 PRO	MPT		PS="	1
1	22 STO		store β in R03	64 PROMPT	
İ	23 "⊢		(65 STO 10	store LCG wer
	24 ARC	L X		66 "F "	in kio
1	25 PRA			67 ARCL X	
_		N. VI	•	68 PRA	
8	3C.="	MOT		69 ABV]
	27 PRO 28 STO		-t Ilia BOA	70+LBL 99 71 " ** LC	_
	20 310		store ν in R04	71 " ** LC G= "	\
	30 ARC			72 ARCL 08	print LCG for the
	31 PRA			73 "F **"	range of speeds to follow
		W SPE		74 PRA	T to tollow
E	E D = "			75+LBL 98	
1	33 PRO	MPT		76 RCL 18	7
		18	store 1st Varin R18		display/print speed for EHP
		. 05	store Vio in R05	78 ARCL X	/ speed for the calculation
1	·	 	** ·	79 AVIEW _	
		L X		80 1.689	36
	38 PRA 39 "HI	GH SP		81 * 82 STO 17	store Vin R17
	EED≕"	G. 01		83 32.15	/ "q"
1	40 PRO	MPT	•	84 RCL 00	\ 9
L	TO INC	- F 1 E		OT NOL DO	The state of the s

□ 67 □ 97 X□ 41C

TEP	KEY ENTRY	KEY CODE (67/97 only)	COMMENTS	STEP/ LINE KEY ENTRY	KEY CODE (67/97 only)	COMMENTS
	85 * 86 SQR	<u>τ</u>	compute C,	135 ARC	RP= ")	display/print
	87 ∕ 88 STO 89◆LBL	19 01 —	store Cyin Rl9	136 AVI 137 RCI 138 .00	. 03 🧻	PORP 0.0065 \$\beta\$ is first
	90 X12	*******		139 * 140 STO		guess at C _{Lo}
	92 * 93 2.3			141+LBL 142 ST	_ 03	store it in ki
	94 + 95 1/X	-		143 .6 144 Yt	1	
	96 CHS		λ_i	145 RCL 146 *	٠ - ١	ompute
	98 + 99 RCL	0 8		147 RCI 148 +	_ 21 _	Croi
	100 RCL 101 /		/	149 ST0 150 RC1		this loop determines
	102 X<> 103 /		determ	pop 151 - ines 152 ABS	ه کر ر هٔ	Cro
`	104 STO 105 RCL	16 A	-1-1	154 X>'		
	106 - 107 ABS 108 1 E	- A	^	155 GT0 156 RCI 157 GT0		
	109 X>Y	?		158+LBI	_ 04 _	
	111 RCL 112 RCL	19		160 SQI	t t	
	113 STO 114 /	16		162 5 163 Y1		
	115 GTO 116+LBL	Ø2 <u> </u>		165 *	25 5	
	117 "LA 118 ARC	L 20	display/print	167 X1	L 19 2	~
	119 AVI 120 RCL 121 2		₹ ^	168 / 169 RCI 170 .0		compute \mathcal{T}
	122 * 123 RCL	02		171 * 172 +		
	124 / 125 RCL		compute C _{LB}		L 11 >Y	
	126 RCL 127 *			175 / 176 1.	T .	
	128 X12 129 /	•	J	177 1/ 178 Y1	×	
	130 STO 131 2	۷۱ _	store (in R21	179 ST 180 "T 181 AR	= "	store 7 in R12
	132 / 133 SQR	Ţ	compute PORP	181 HK		display/print

□ 67 □ 97 x\\$\ 41C



ر خيو راه سيمونو او هند 🍨 در زد

□ 67 □ 97 ※33 41C

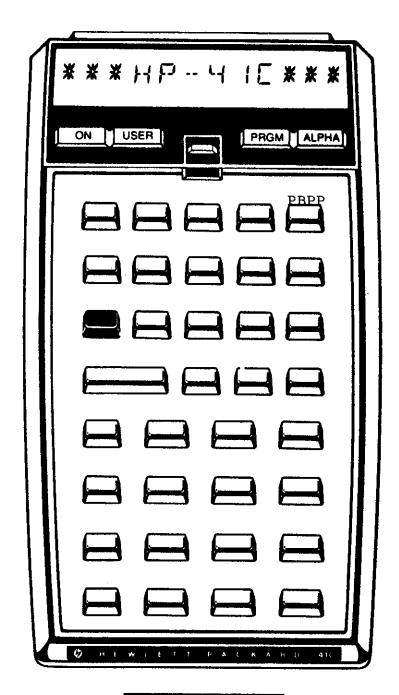
	Y CODE 197 only) COMMENTS	STEP/ LINE	KEY ENTRY	KEY CODE (67/97 only)	COMMENTS
281 "FV=	**	51	·		
282 ARCL 3	, , , , , , , , , , , , , , , , , , , ,	nt			
283 AVIEW	₌ √ F _v				
. 284 X12					
285 .005	\				
286 *	\	. D. C			j
287 .05	compute APD	RAG			1
288 + 289 X<>Y	/ .				
290 *		60			•
291 FIX 0	~				į
292 "APDRI					
	display/pri	int			
293 ARCL 3	× / APDRAG			ļ	1
294 AVIEW					
295 LASTX	compute RTC	∩rr			ł i
296 +		71			ļ
297 "RTOT:	•				
298 ARCL :	2 dieniay/() r	int 70			
299 AVIEW	/ RTOT				
· 300 RCL 11 301 *	'				
302 550	compute EH	ъ 📙			
303 /	Compute En	, E			
304 "EHP=	←				
305 ARCL		int		 	1
306 AVIEW				-	1
307 ADV	_				1
308 FIX 2	`	80			
309 RCL 0		speed			
310 RCL 1	8 /	_	_		
311 +	e - store V in	F			
312 STO 13 313 RCL 0		a limit			1
313 KCL 6	e lecall speed	1 1 1 1 1 1		 	
315 X<=Y?		<u> </u>		 	1 .
316 GTO 9		is ≤ s	peed lim	it. proce	eed to LBL 98.
317 RCL '0'					et LOW SPEED
318 STO 1	○-/ into current	t speed r	speeu II edister	R18 and	increment LCG.
319 RCL 1	Ø /	o opeca i	cyrb ccr	nio dia .	increment leg.
320 ST+ 0					
321 RCL 0:	- Increment rec	G and tes	t to ass	ure it is	s ≤ FWDMOST LCG
322 RCL 0' 323 X(Y?	$^{\prime\prime}$ / If it is gre	eater tha	n FWDMOS	T LCG, p	rogram stops.
323 X()? 324 STOP			T	T	[*
324 STOF 325 GTO 9	g /		***************************************		1
326 END	لي-				
]
		00		<u> </u>	

REGISTERS, STATUS, FLAGS, ASSIGNMENTS

	DATA REGISTERS				wholes	STAT	US	
00 01 02 03	B _{PX} Δ ϱ		SIZE ENG DEG	022 X	TOT	REG. 12: 2 SCI - GRA	USER MO	OFF
04 05 06	LOW SPEED HIGH SPEED		#	INIT S/C	SET I	FLA:		HCATES
07 08 09	AFTMOST LCG FWDMOST LCG							
10 11 12 13	LCG STEPS							
14 15 16	V _m Re Ci Ci various							
17 18 19	current speed					mairi casa ana ana		
20 21	λ C. β							

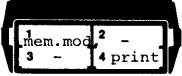
						ASSIGN	MENTS	
				FUNC	TION	KEY	FUNCTION	KEY
			P	BPP		LN		
								W No. 1
<u> </u>								
<u></u>				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		11		

KEYBOARD CARD LABELING



SYSTEM CONFIGURATION

KEYBOARD



CARD

