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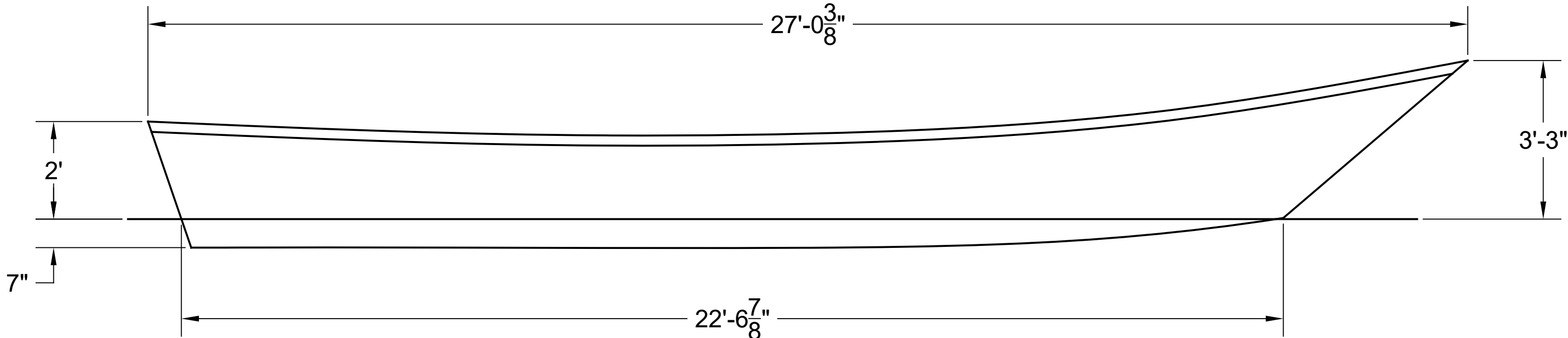
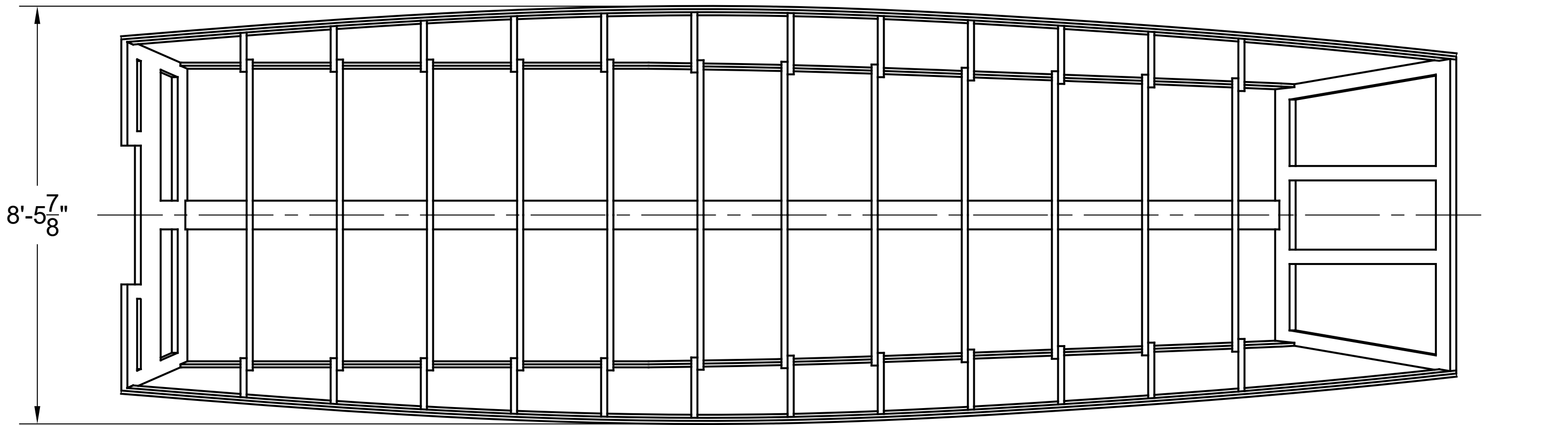
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



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SPECIFICATIONS	
MAX. DISPLACEMENT	6800 LBS
HULL WEIGHT	1860 LBS
MAX. HP - 20" REMOTE	250 HP
RECOMMENDED HP	115 HP

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Spira International, Inc.

Huntington Beach, California

MOBILE

27' GARVEY DORY

DRAWN BY: J. SPIRA	DATE: 03/27/20	DRAWING NO. MOBI01
SCALE 1/2" = 1' & NOTED	SHEET	OF

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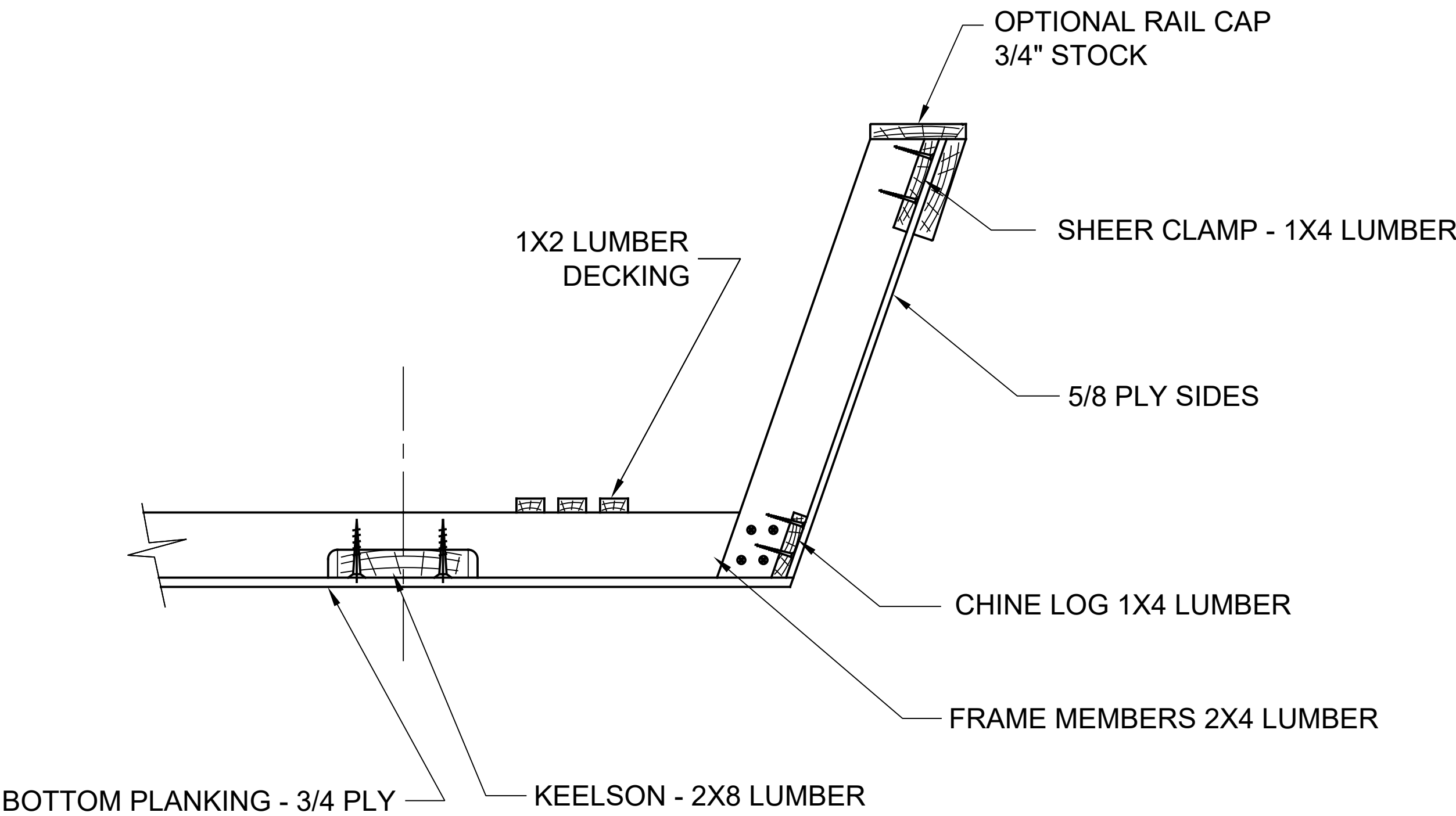
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



BILL OF MATERIALS

FRAMES: 175 FT 2X4S  
FRAMES: 48 FT 2X8S  
S/C & C/L: 180' 1X4S  
SIDES: 7 SHTS 5/8" PLY  
BOTTOM: 5 SHTS 3/4" PLY  
GLASS: 60 YDS - 6 OZ CLOTH  
EPOXY: 5 GAL  
FRAMES: 200 - #10 X 3" SCREWS  
LONG'NALS: 200 - #10 X 2" SCREWS  
PLANKING: 1500 - #8 X 1-1/2" SCREWS

OPTIONAL

DECKING: 720 FT 1X2S  
RAIL CAP: 62' 1X8

TYPICAL CONSTRUCTION METHOD  
ALL FRAME STATIONS  
SCALE 2" = 1'


FASTENING SCHEDULE

2x FRAME TO 2x FRAME: #10 X 2 -1/2 DECK SCREWS  
LONGITUDINAL TO FRAME: #10 X 2 DECK SCREWS  
PLANKING TO FRAME: #10 X 1-1/2 DECK SCREWS

NOTES:

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"

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 **Spira International, Inc.**  
Huntington Beach, California

**MOBILE**  
27' GARVEY DORY

DRAWN BY: J. SPIRA	DATE: 03/27/20	DRAWING NO. MOBI02
SCALE 1/2" = 1' & NOTED	SHEET	OF

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