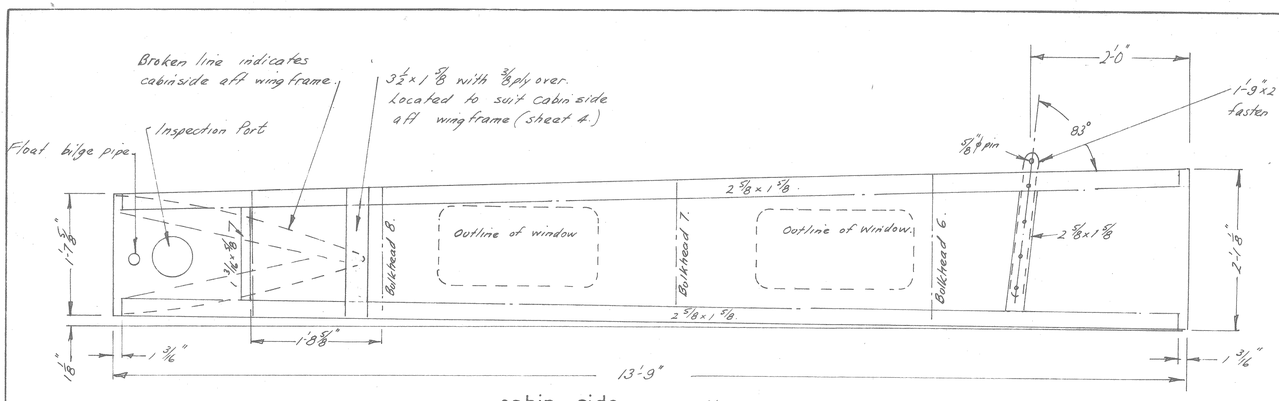
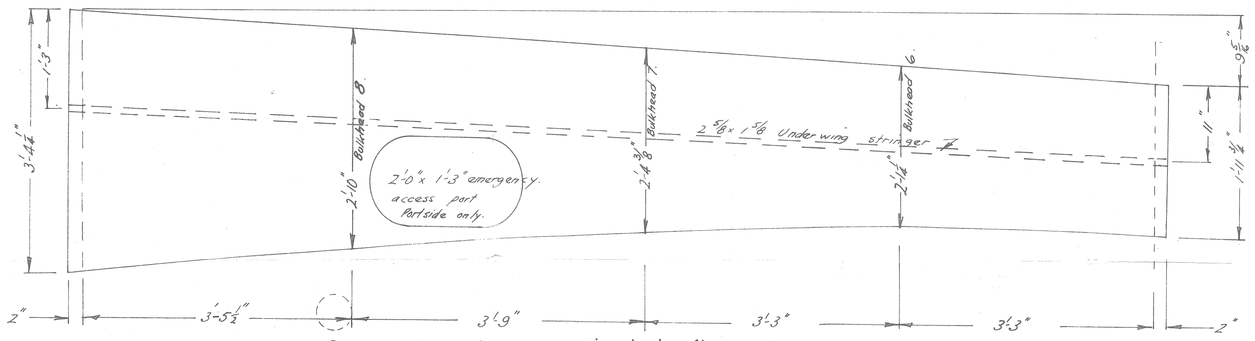
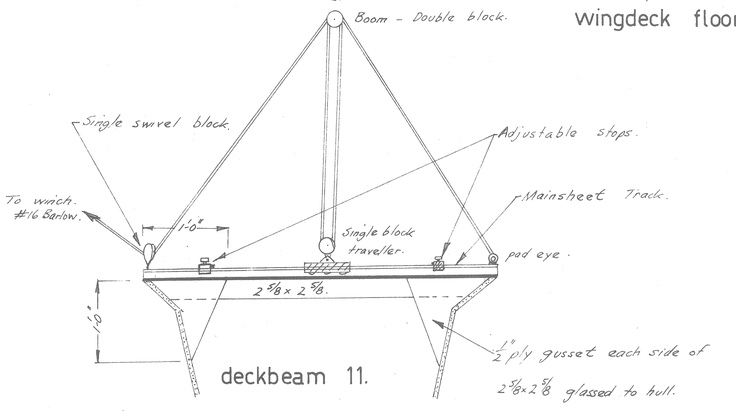


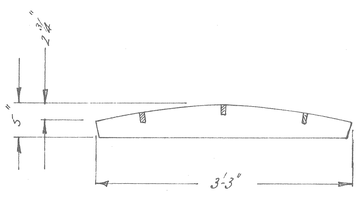
cabin side. 2 off ⅜ ply.



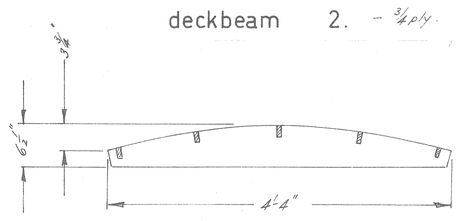
wingdeck floor 2 off ⅜ ply.



deckbeam 11.

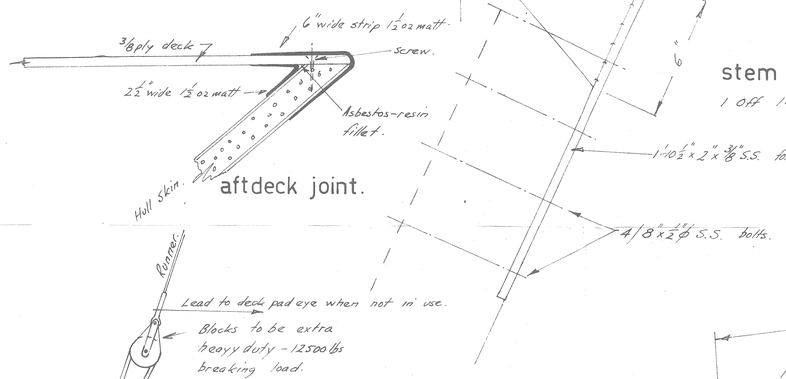


deckbeam 2. - ¾ ply.

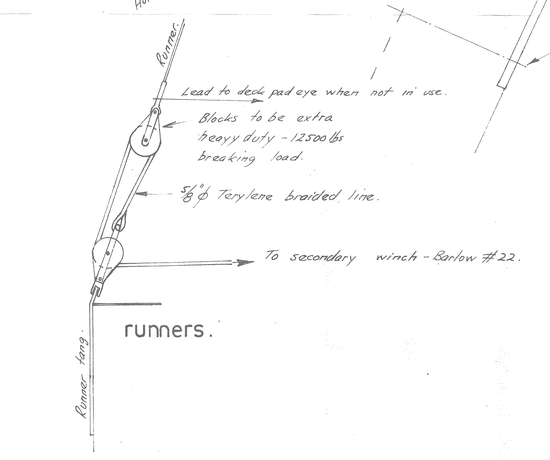


deckbeam 3. ¾ ply.

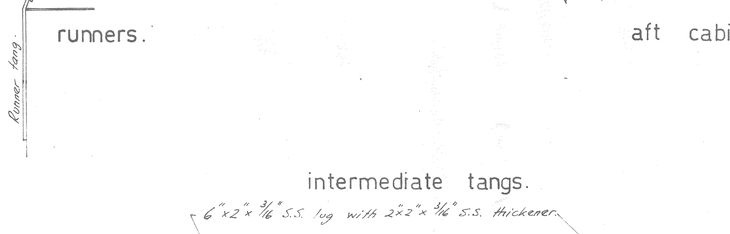
masthead. Scale ½ full size.



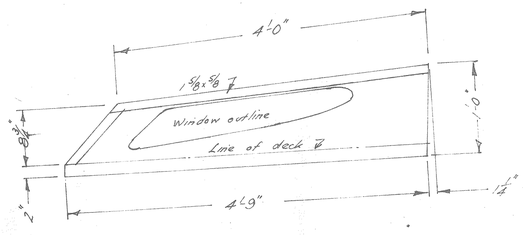
aftdeck joint.



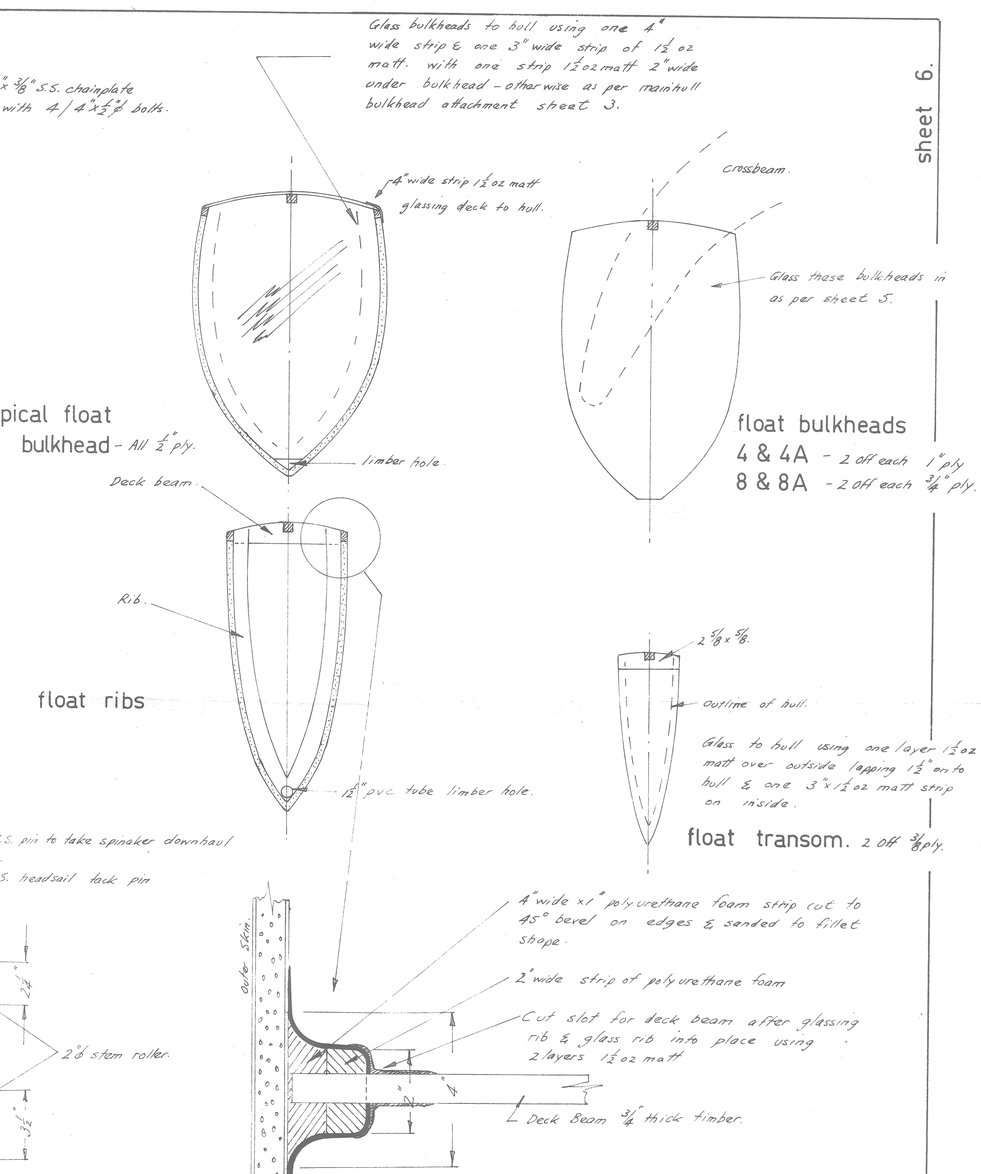
runners.



stem fitting. Scale ½ full size
1 off 14 G. S.S. (3/32").



aft cabin side. - 2 off each ⅜" ply



typical float bulkhead - All ½" ply.

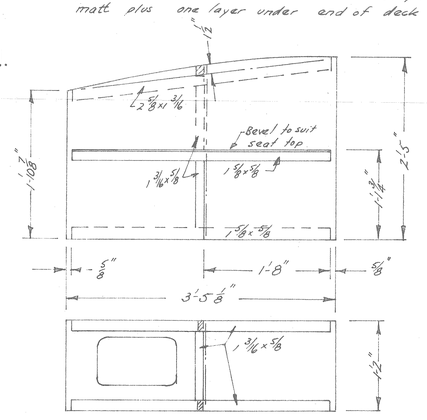
float ribs

float rib detail.
Scale ½ full size.

float bulkheads
4 & 4A - 2 off each 1" ply
8 & 8A - 2 off each ¾" ply.

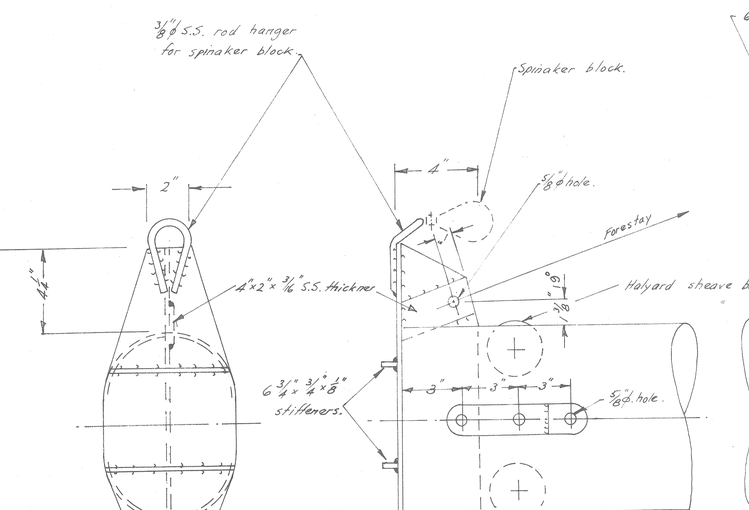
float transom. 2 off ⅜ ply.

Note: Where deck beams are glassed against hull gunnel without a foam rib use 2 layers 1½ oz matt plus one layer under end of deck beam.

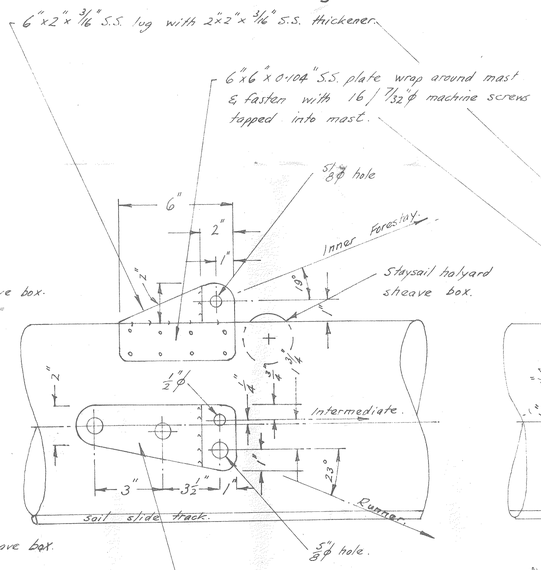


cockpit seat back & front. - 2 off each ⅜" ply

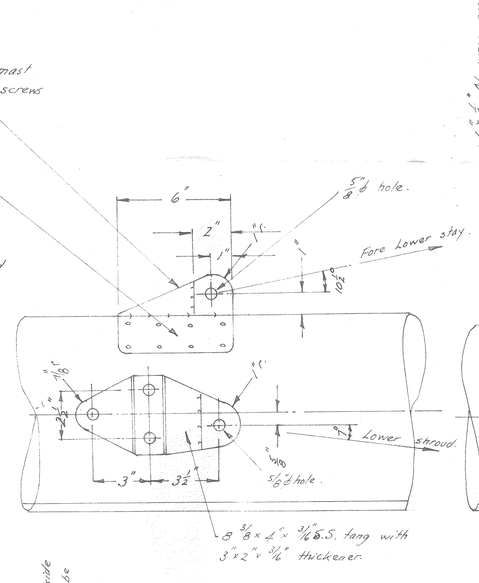
masthead. Scale ½ full size.



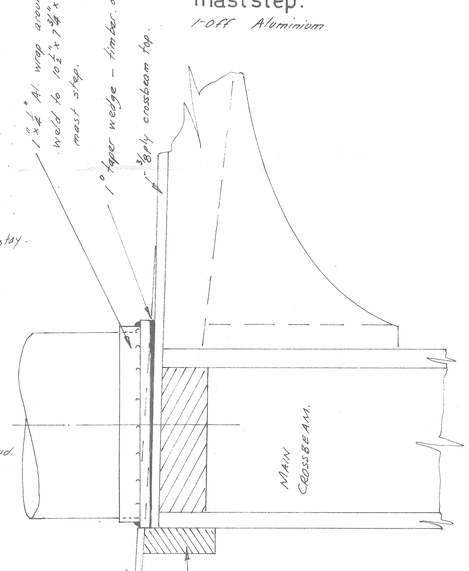
intermediate tangs.

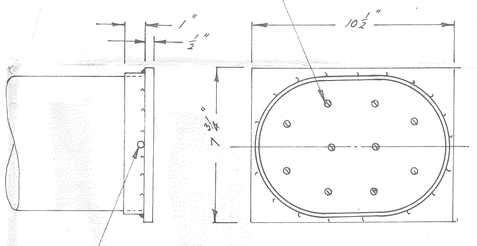


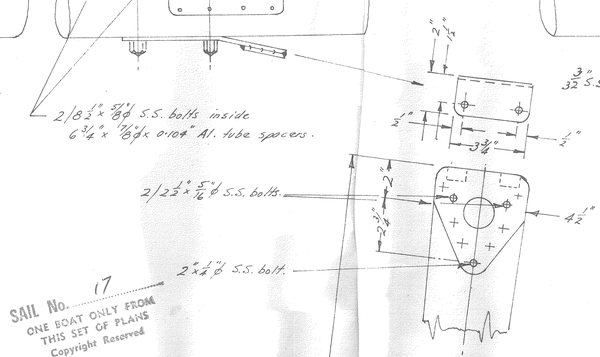
lower tangs.

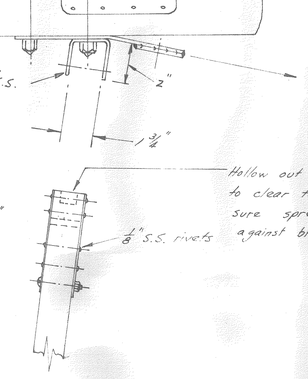


mastep.
1 off Aluminium

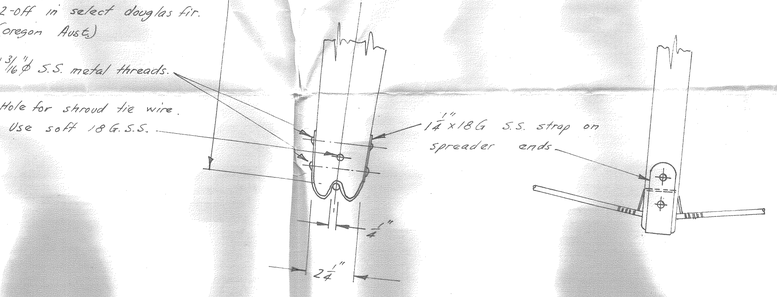




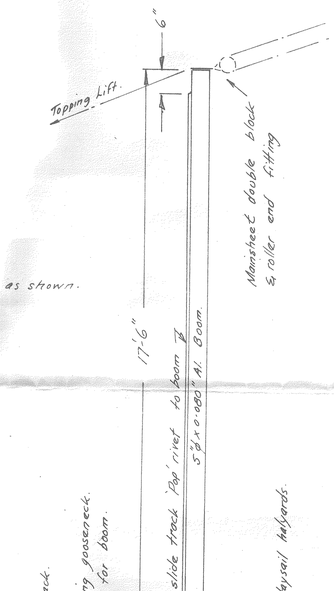


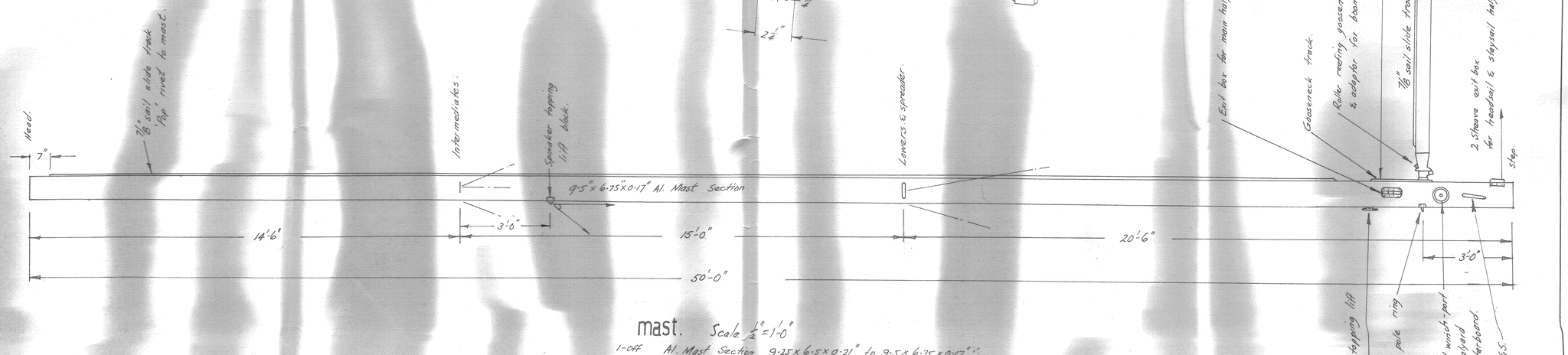


spreaders.
Scale ½ full size
2 off in select douglas fir. (Oregon Aust.)



boom
1 off Al. tube as shown.





mast. Scale ½" = 1'-0"
1-off Al. Mast Section 9·25 x 6·5 x 0·21" to 9·5 x 6·75 x 0·17"
Taper above intermediates optional.

BUCCANEER 40

DESIGN BY LOCK CROWTHER.

SAIL No. 17
ONE BOAT ONLY FROM THIS SET OF PLANS
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CROWTHER MULTIHULLS
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