



NOTES:

1. FABRICATE CENTER KING SECTION FIRST, THEN TURN IT UPSIDE DOWN AND ASSEMBLE THE HULLS ON THE KING SECTION.
2. The wing section frame 4 does not align with the hull sections frame 4. This is to allow a 44" long deck hatch to be installed. Reinforce hull structure as needed in way of hatch opening.
3. Small deck plate on each port/starboard upper deck at bow must be cut free along center line, then re-welded to hull sides.
4. Details on 70 hp outboard motor mounting have been intentionally omitted pending further design by builder in this area.
5. Access holes may be necessary between wing and hulls for access for welding.
6. Aluminum hull weight is estimated at 975 pounds. Level flotation, at 8" water line, should support a total of 2000 pounds.

LAURITZEN & MAKIN 101 WEST FELIX FORT WORTH, TX 76115	SPECIALTY MARINE PO Box 1081, Seapines, WA 97058		
	19' SEAWING CAT ALUMINUM HULL		
SIZE	FROM NO.	DWG NO.	19CATVIEWS
SCALE: 3/4"=1'-0"	6/13/2000	SHEET	